

Greater New Haven Water Pollution Control Authority

Bio-solids Renewable Energy Project

Presented by:

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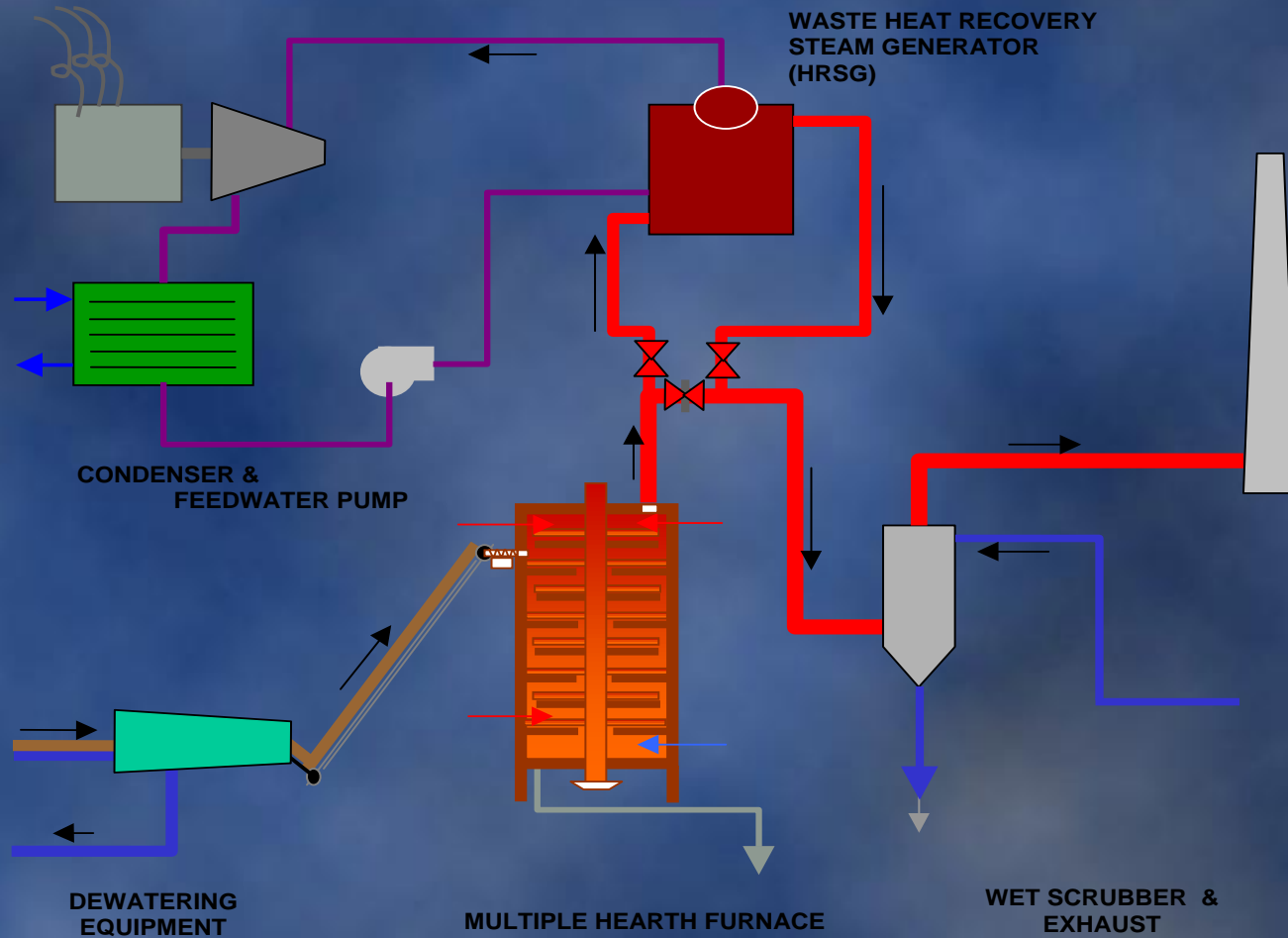
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PLANT TOUR NOVEMBER 4, 2009

The Proposal (June 2006)



DRESSER-RAND

AHP AMERICAN HEAT AND POWER LLC
A WASTE ENERGY RECOVERY COMPANY

Memorandum of Understanding

January 2007



Agreement to perform preliminary project design

- ◆ Preliminary Drawings
- ◆ Building Structural
- ◆ Equipment Information
- ◆ Process and Operations Narrative
- ◆ Pricing Information
- ◆ “Go” / “No Go” Decision
- ◆ \$ 97,500

The Contract (July 2007)

Dresser Rand in conjunction with American Heat and Power will design, procure, construct, start-up, commission, test and maintain a Plant that will recover heat from the existing multiple hearth incinerator exhaust gas system and use the heat recovered to produce steam that will power a steam turbine driving an electric generator making electricity.

The Economics

- ◆ **Capital Cost** **\$5,339,429**
- ◆ **CT DPUC Funding** **\$ 318,780**
- ◆ **CREBs Bonds** **\$2,500,000**
- ◆ **Revenue Bonds** **\$2,839,429**
- ◆ **Net Positive Cash Flow over 25 years** **\$28,721,030**
- ◆ **Net Present Value (NPV) of future cash flows @ 3% inflation rate** **\$17,851,448**
- ◆ **Simple Payback Approximately** **5.5 years**
- ◆ **Internal Rate of Return (IRR)** **34.13 %**
- ◆ **Annual Avoided Cost range from \$ 900,000 to \$ 2,400,000 over 25 years**

Environmental Benefits

While the addition of the waste heat boiler and steam turbine plant will not lower the emissions from the incinerator process, the elimination of over 4 million kWh generated at the local power plant will reduce local pollutant emissions.

Power Plant Pollutants Tons Per Year

Particulate	40
SO ₂	3.7
NO _X	1.3
CO	<1.0
CO ₂	1,441



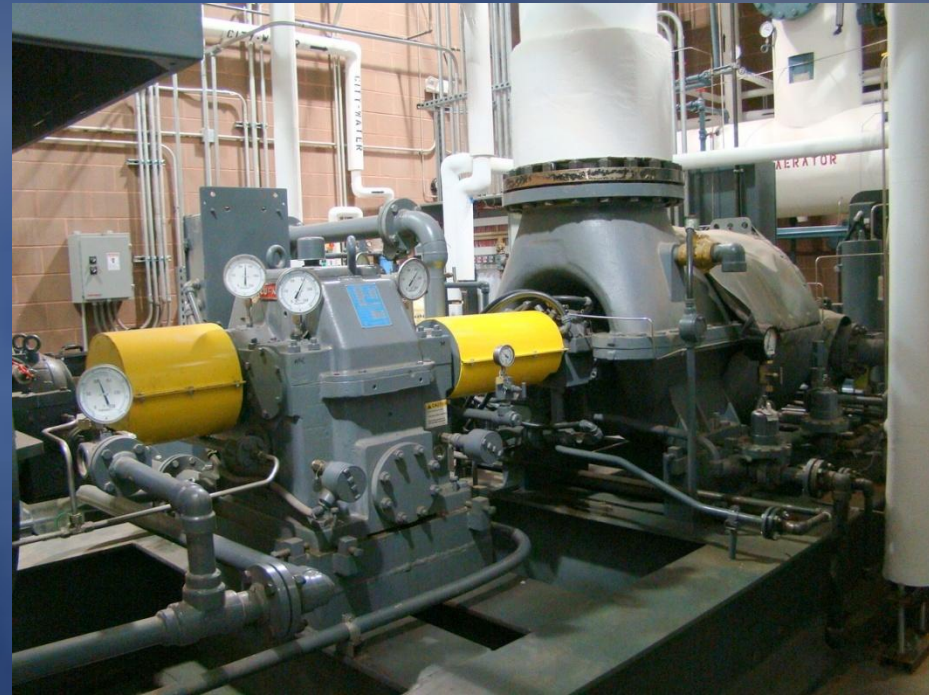
Acceptance, Testing, Training and Long Term Maintenance



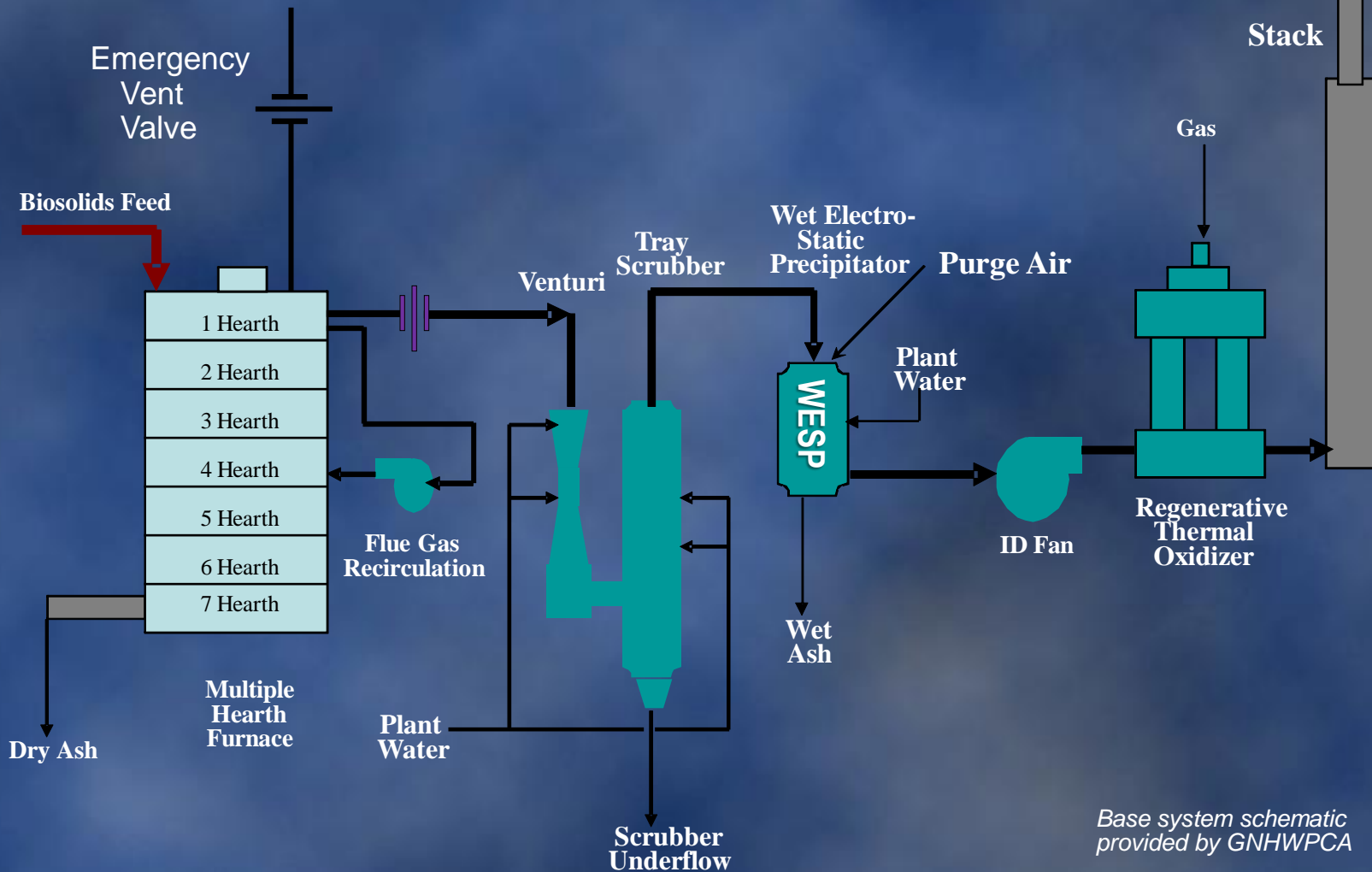
- ◆ Testing and Acceptance Period
 - ◆ Three 24-hour periods at 30, 40 and 50 Tons per day feed rate of pre-tested sludge.

- ◆ Training
 - ◆ Seven Days, 10 operators.
 - ◆ All operators must be licensed.

- ◆ Long Term Maintenance
 - ◆ Dresser has a 5 Year Long Term Maintenance Contract.
 - ◆ Warranty on all equipment and system components.
 - ◆ Synagro has daily inspection and check list duties.



Configuration of Existing Multiple Hearth Incinerator



Base system schematic provided by GNHWPCA

Sludge Operations and Incineration Process



Annual Run-time	8177 hrs per year (93.3% uptime)
Average exhaust temperature	1200° F
Sludge average solids content	26%
Average sludge caloric content	7800 Btu/lb





Annual Sludge Operating Rates

Rate Dry Tons/Day	Frequency of Occurrence	Annual Dry Tons
12.26	3.97 %	165.8
18.70	3.97 %	252.9
23.28	6.62 %	525.1
27.51	9.93 %	930.7
33.16	11.26 %	1,272.1
37.99	15.23 %	1,971.3
42.27	19.87 %	2,861.6
47.02	18.54 %	2,970.1
51.76	10.60 %	1,869.3
Average Tons per Day		37.62
Average Tons per Hour		1.57

Thermal Analysis of Incinerator Exhaust Gases



◆ Sludge Characteristics

Sludge Feed Rate	42 Dry Tons per Day
Solid Content	26 %
Volatile Organics	78 %
Ash	22 %
HHV of Fuel (Dry Basis)	7,750 Btu / lb
LHV of Fuel (Dry Basis)	7,260 Btu / lb
Total Natural Gas Usage	2,850,000 Btu / hour
Total Natural Gas per Dry Ton	1.628 MMBtu / Dry Ton

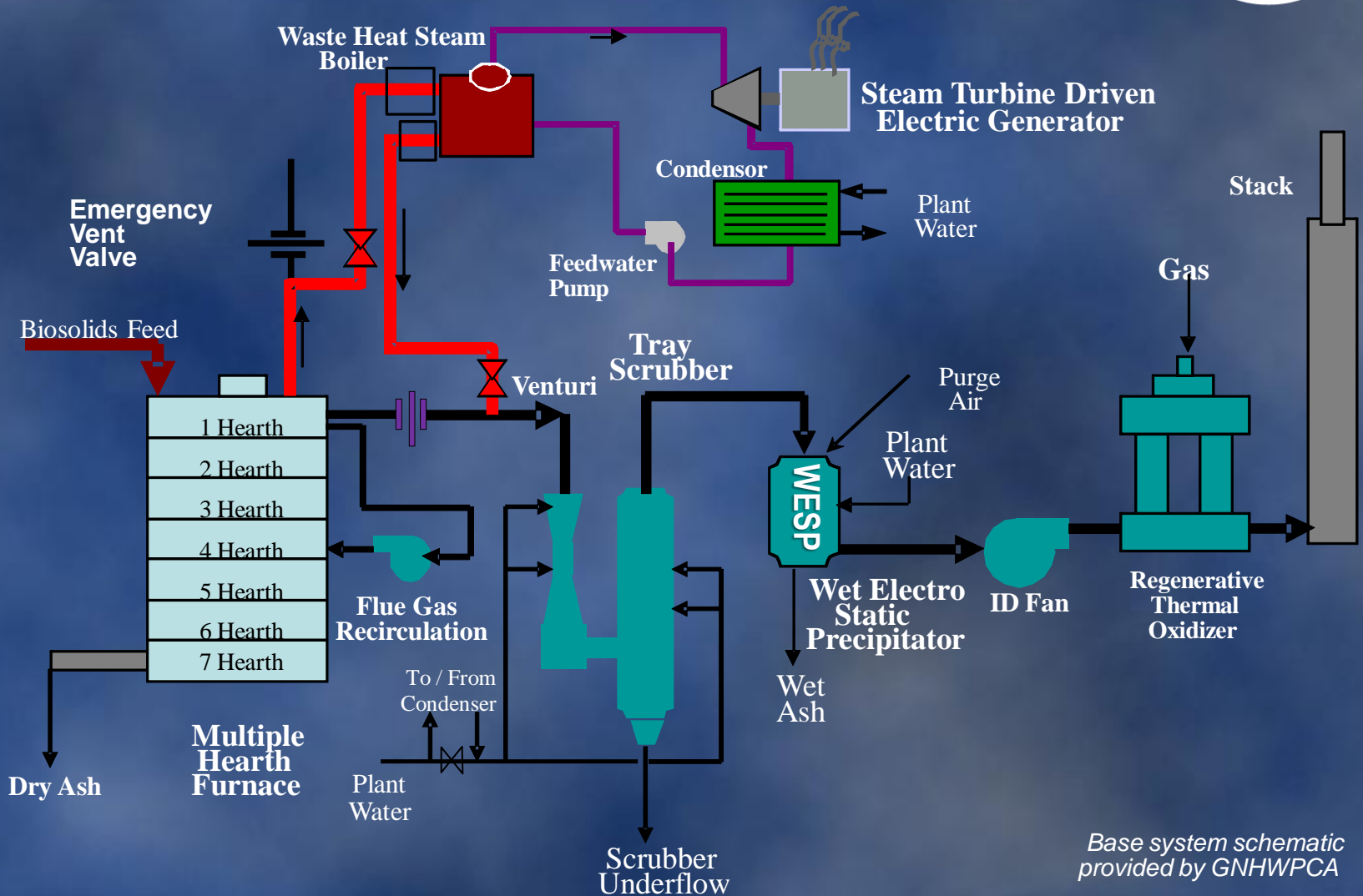
Thermal Analysis of Incinerator Exhaust Gases



◆ Exhaust Gases

Exhaust Gas	9,038 SCFM 28,846 ACFM
Excess Oxygen	29 %
Sludge Combustion Air	4,561 SCFM
Inlet Air Temperature	60° F
Final Hearth Exit Temperature	1195° F

Reconfigured Multiple Hearth Incinerator with Steam Turbine



Base system schematic provided by GNHWPCA

Thermal Analysis of Incinerator Exhaust Gases

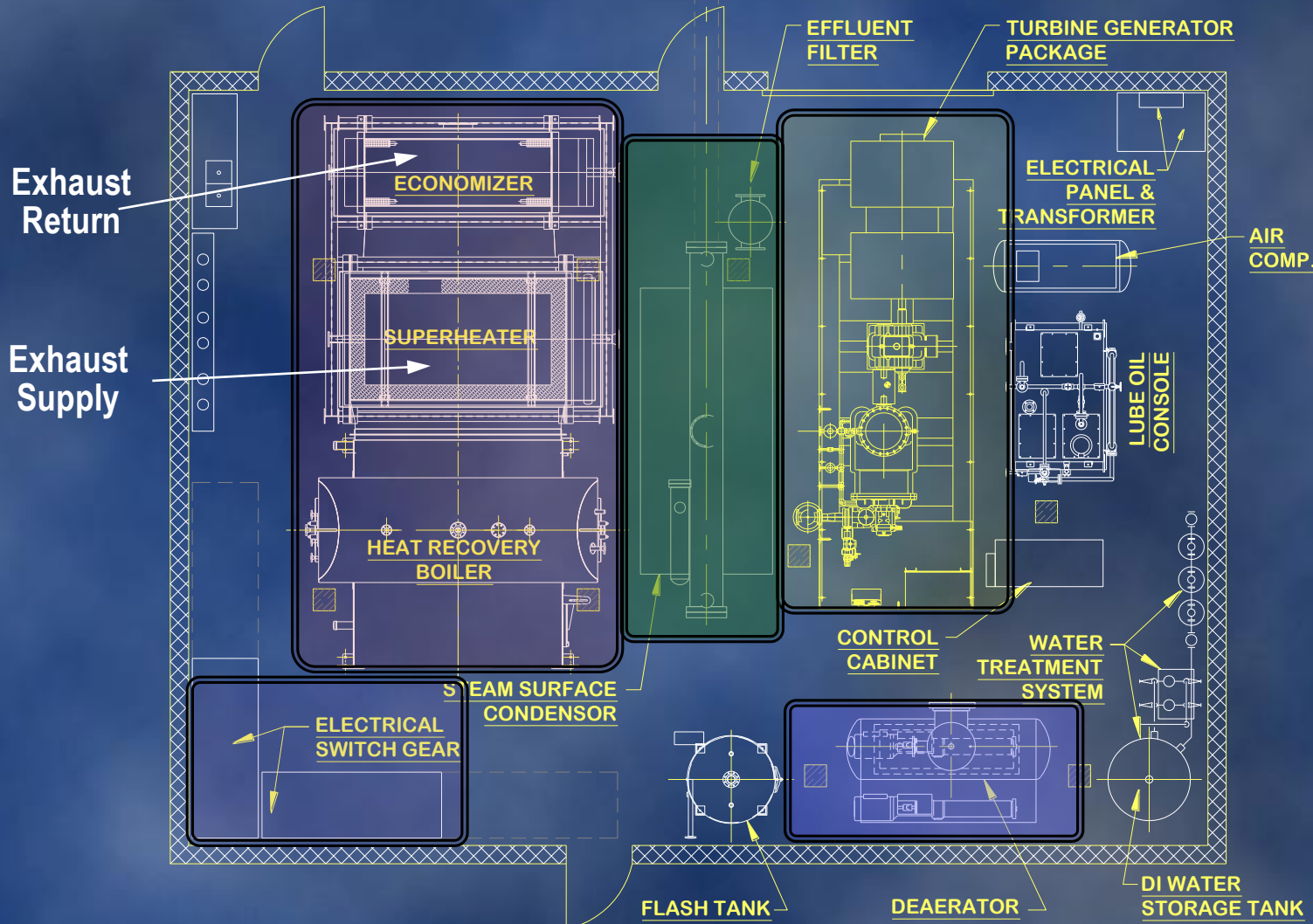


◆ Typical Steam and Power Production

Steam Temperature	600° F
Steam Pressure	400 PSIA
Steam Production Rate	8,850 lbs / hour
Gross Power Output	628 kW
Steam Output	7,687 lbs / hour
New Power Gen kW	512 kW

Renewable Energy Plant

Floor Layout



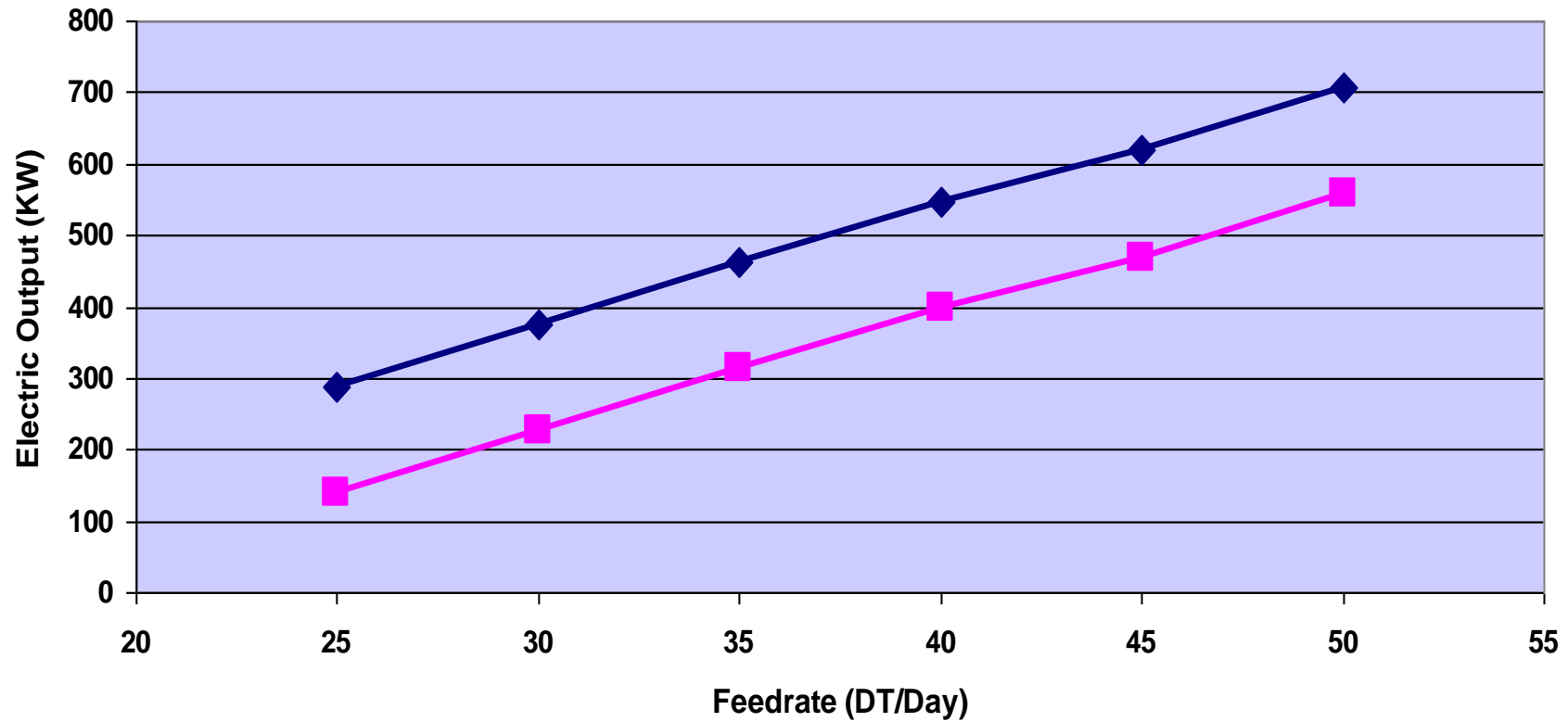
Biosolids Energy Plant



Acceptance and Testing



GNHWPCA Generator Output Vs Feedrate
7800 BTU/lb, 26% Solids Content Sludge Feed

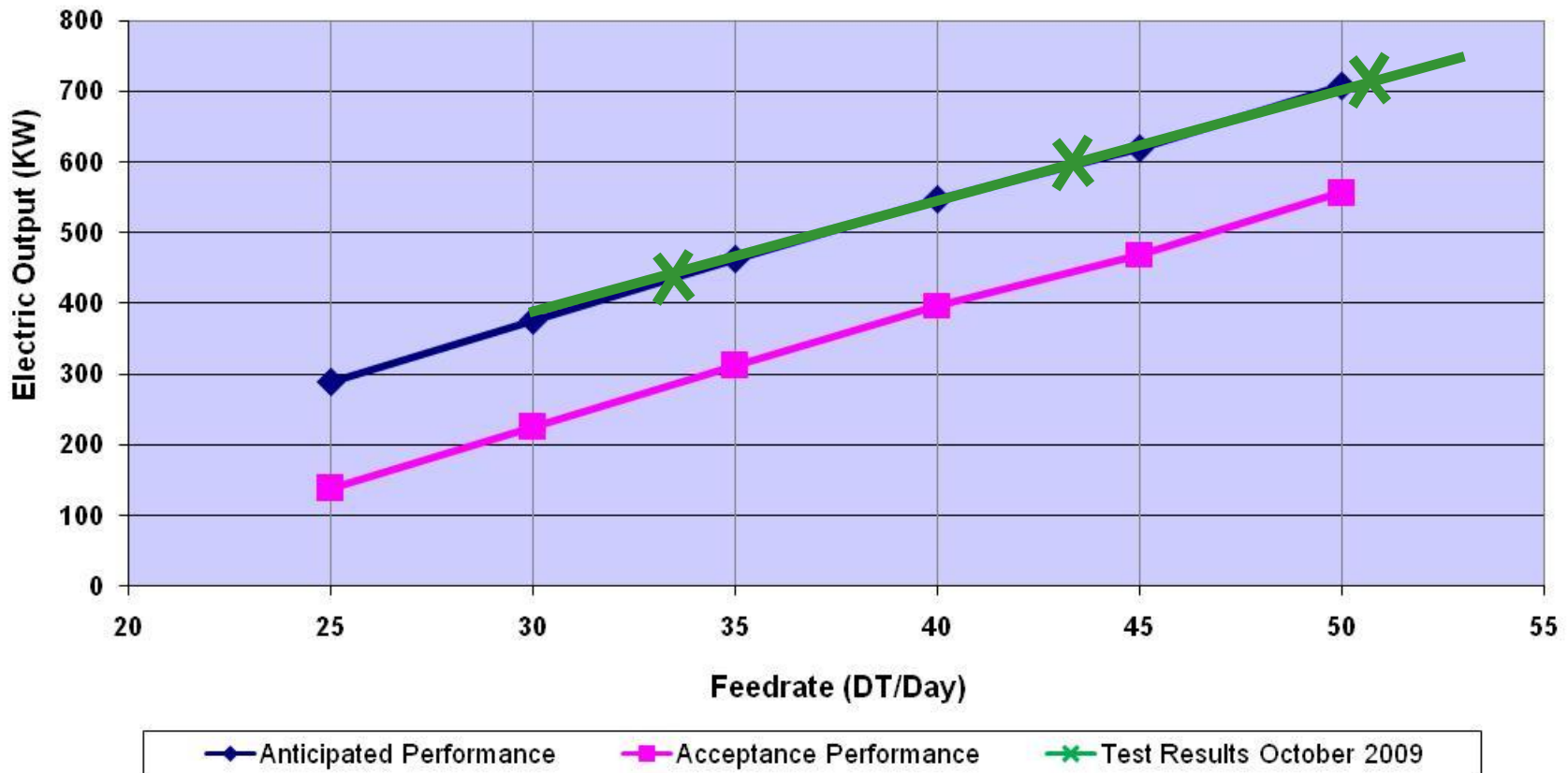


◆ Anticipated Performance ■ Acceptance Performance

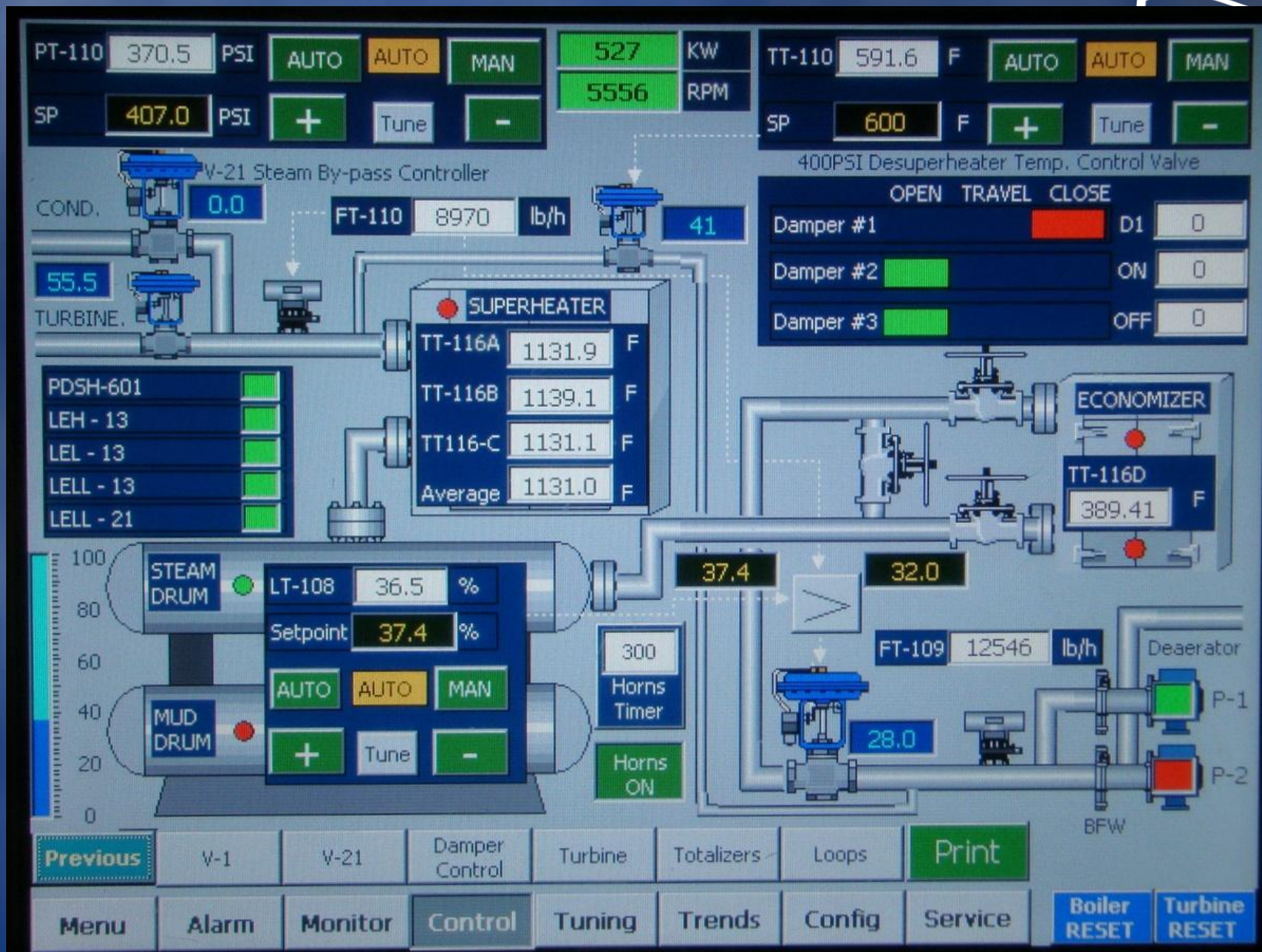
Acceptance and Testing

GNHWPCA Generator Output Vs Feedrate

Design Conditions: 7800 BTU/lb, 26% Solids Content Sludge Feed, 1200 F Exhaust
With AS-IS Test Results from October 2009



Control Panel Screen



Acknowledgements



E.A. MELCHIORI, P.E.
Consulting Engineer



A scenic view of a lighthouse on a rocky coastline. The lighthouse is tall and white with a dark top. In the background, a city skyline is visible across the water. The sky is blue with scattered white clouds. The water is dark blue with white foam from the waves.

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Thank you

Any Questions?